



Painting Inspection Report

Report No.: YQ24039-01
Client: Delta

Date: Jan 7th, 2025
PO.No: PO 24519

***VALVE DESCRIPTION**

No.	Valve	Size	Rating	Material	End Conn	Qty	Operation	Serial No.		Extra Info.
								Begin	Finish	
1	GLOBE VALVE	1"	300LB	A350 LF2 / TRIM 12	RF	2	Handwheel	MET2403901	MET2403902	
2	CHECK VALVE	1"	300LB	A350 LF2 / TRIM 12	RF	2	N.A	MET2403903	MET2403904	
3	GLOBE VALVE	1"	300LB	A350 LF2 / TRIM 12	RF	2	Handwheel	MET2403905	MET2403906	Extended Stem
4	Y TYPE STRAINER	3/8"	300LB	A105N / SS316	NPT	2	N.A	MET2403907	MET2403908	
5	Y TYPE STRAINER	1/2"	300LB	A350 LF2 / SS316	NPT	2	N.A	MET2403909	MET2403910	
6	GLOBE VALVE	6"	300LB	A352 LCB / TRIM 12	RF	2	Handwheel	MET2403915	MET2403916	
7	CHECK VALVE	2"	300LB	A216 WCB / TRIM 12	RF	2	N.A	MET2403917	MET2403918	
Total:						14				

***PAINTING SPEC:**

Client's Standard.

***SURFACE PREPERATION**

Standard achieved-Sa 2-1/2

***PAITING SPEC AND METHOD**

Coating	Painting type	Specified DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns
Primary Coat	Hempadur Fast Dry 15560	Min.: 75	78	82	83	86	90
Coating	Painting type	Specified DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns
Intermediate Coat	Hempadur 15570	Min.: 75	78	84	84	94	81
Coating	Painting type	Specified DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns	Actual DFT Microns
Finish Coat	Hempathane HS 55610	Min.: 75	98	89	90	80	89
Total DFT: Microns		Min.: 225	254	255	257	260	260

***REMARK:**

- 1, The Mark of body for Logo, Size, Press, Material Spec. and Heat No. is clear.
- 2, Size tested result as according to approved drawing.
- 3, All the valves are cleaned and degreased before painting.
- 4, All sharp edges and burrs shall be removed.
- 5, Material Casting and Forging as per MSS SP-55.
- 6, Die stamped markings shall be highlighted after painting.

