

شرکت گیسل پرفو
بازرسی ایسی - استهای ایس مطرب
شماره ثبت ۳۴۳۳



REFERENCE CODE: API 1104

RADIOGRAPHY INTERPRETATION REPORT Address: Gilan-Rasht - Blvde : emam khomeyni-st:dabaghiyan-
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شرکت ارکان صنعت پایدار

DATE: 1404/01/25	REPORT NO:22	PROJECT NO: پروژه رسپوز هدر	CLIENT: حامیان صنعت انرژی
SOURCE (SIZE):0.5*0.3 mm	SOURCE ACTIVITY:20 CI	RT TECHNIQUE:Single Wall-Single Image	FILM TYPE:KODAK AA400
TYPE OF IQI:6*12 FE	DENSITY:2 ~ 4	SENSITIVITY:2%	SOURCE OF RADIATION:IR192

Item	DWG.NO.	j NO	DIMENSION	FILM.NO	THK MM	WELDER ID NO. S	FILM SIZE	DEFECT DESC & SEGM	RESULT					
									R/S	R/R	R/P	C/O	ACC	
1	RU0001 A-D 02	CWL 1A	***	1	10		7*30							✓
2	RU0001 A-D 02	CWL 2A	***	1	10		7*30							✓
3	RU0001 A-D 02	CWL 3A	***	1	10		7*30							✓
4	RU0001 A-D 02	LWL 1A	***	1	10		7*30							✓
5	RU0001 A-D 02	LWL 2A	***	1	10		7*30							✓
6	RU0001 B-D 02	CWL 1B	***	1	10		7*30							✓
7	RU0001 B-D 02	CWL 2B	***	1	10		7*30							✓
8	RU0001 B-D 02	CWL 3B	***	1	10		7*30	(132~134) U/C RECAP						✓
9	RU0001 B-D 02	LWL 1B	***	1	10		7*30							✓
10	RU0001 B-D 02	LWL 2B	***	1	10		7*30							✓
11														
12														
13														

REP: REPAIR LOP: LACK OF PENETRATOIN 10 300 CM S: SLAG P: POROSITY EC: EXTERNAL CAVITY
R/S: RESHOOT LOF: LACK OF FUSION RC: ROOT CAVITY CLP: CLUSTER POROSITY TI: TUNGSTEN INCLUSION
NFF: NON FUSION FILLER METAL CR: CRACK SL: SLAG LINE SP: SPATTER HL: HIGH-LOW
BT: BURN THROUGH R/U: ROOT UNDER CUT EXP: EXCESS PENETRATION R/T: RETAKE

CLIENT	CONTRACTOR	RADIOGRAPHER	INTERPRETOR
NAME:	NAME:	NAME:	NAME:
DATE:	DATE:	DATE:	DATE:
SIGN:	SIGN:	SIGN:	SIGN:

