



VIGNATE (MI) - ITALY

**CICLO DI VERNICIATURA**  
PAINTING CYCLECYCLE N°:  
**SYSTEM 24-2385**

<b>NUMERO DOCUMENTO</b> DOCUMENT NAME		SYSTEM 24-2385			
<b>TIPO</b> TYPE		CUSTOMIZED			
<b>APPLICAZIONE</b> APPLICATION		GENERAL / Un-insulated / Carbon Steel			
<b>COLORE</b> COLOUR		RAL 7038 / Grey			
<b>CAMPO DI TEMPERATURA</b> TEMPERATURE RANGE		Up to 120 °C			
<b>PULITURA SUPERFICIALE</b> SURFACE PREPARATION	<b>TIPO</b> TYPE	Blast Cleaning			
	<b>GRADO</b> GRADE	SA 2.5-3			
<b>PRIMO STRATO</b> PRIMER	<b>TIPO DI STRATO</b> COAT TYPE	Epoxy polyamide with corrosion inhibitor / Carboguard 893 SG			
	<b>NUMERO STRATI</b> COAT NUMBERS	1			
	<b>SINGOLO SPESSORE (min.)</b> SINGLE COAT THICKNESS (min.)	75	µm		
<b>STRATO INTERMEDIO</b> INTERMEDIATE COAT	<b>TIPO DI STRATO</b> COAT TYPE	Cycloaliphatic Amine Epoxy / Carboguard 893			
	<b>NUMERO STRATI</b> COAT NUMBERS	1			
	<b>SINGOLO SPESSORE (min.)</b> SINGLE COAT THICKNESS (min.)	75	µm		
<b>STRATO FINALE</b> TOP COAT	<b>TIPO DI STRATO</b> COAT TYPE	Aliphatic Acrylic Polyurethane / Carbothane 134 HP			
	<b>NUMERO STRATI</b> COAT NUMBERS	1			
	<b>SINGOLO SPESSORE (min.)</b> SINGLE COAT THICKNESS (min.)	75	µm		
<b>NUMERO STRATI TOTALI</b> TOTAL COAT NUMBERS		3			
<b>SPESSORE TOTALE (min.)</b> TOTAL THICKNESS (min.)		225	µm		
<b>NOTE</b> REMARKS	-				
INSPECTOR'S SIGNATURE AND DATE (if applicable)					
0	25/09/2024	FIRST ISSUE	RB	PLD	RB
REV	DATE	DESCRIPTION	PREPARED	CHECKED	APPROVED